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⑰ Applicant: GALLINO COMPONENTI PLASTICI
S.p.A.
Via Einaudi, 154
I-10040 Rivalta (Torino)(IT)

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⑯ Inventor: Malvassora, Giovanni
Via Divisione Partigiani Italiani Garibaldi 21
I-14100 Asti(IT)

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⑲ Representative: Notaro, Giancarlo et al
c/o Jacobacci-Casetta & Perani S.p.A. Via
Alfieri, 17
I-10121 Torino(IT)

⑳ A method of manufacturing a motor-vehicle steering wheel by the moulding of plastics material so that it looks like a wooden steering wheel, and a steering wheel produced by the method.

㉑ A motor-vehicle steering wheel which is made of plastics material but looks like a wooden steering wheel is produced from a die having ribs such as to form in the moulded part indentations having a typical wood-grain pattern and arrangement. In the moulded part, the plastics material used for the moulding assumes a density of the same order of magnitude as that of a typical wooden steering wheel. A dark-coloured ink is applied to the surface of the moulded part and penetrates the indentations to give them the wood-grain appearance, the ink subsequently being removed from the rest of the surface of the part and the part then undergoing a final varnishing step.

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DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	US-A-3 561 181 (BASSETT) * Column 2, lines 24-37 *	1,3-8	B 29 C 33/42
Y	US-A-4 811 472 (KOBAYASHI)	2,9,10	B 29 C 67/22
Y	* Abstract *	2,9	B 44 F 9/02
Y	JAPANESE PATENT GAZETTE, section Ch, week 8702, class A, accession no. 87-012612 [02], Derwent Publications Ltd, London, GB; & JP-A-61 27 222 (KOKOKU CHEM. IND. K.K. et al.) 02-12-1986	10	B 62 D 1/04 // B 29 L 31:30
D,A	FR-A-1 492 060 (SOCIETE QUILLERY)	1,9	
A	US-A-3 952 123 (KOPERNIK) * Column 6, lines 31-38 *	1	
A	GB-A-1 121 570 (SHELLER MANUFACTURING CORP.)	1	
A	US-A-3 904 791 (IVERSON et al.)	1	
A	GB-A-2 037 219 (CHRISTIAN)	1	TECHNICAL FIELDS SEARCHED (Int. Cl.5)
A	US-A-3 641 228 (FLECK)	1	B 29 C
A	US-A-3 896 199 (MICHAELIS)	1	B 44 F
A	US-A-4 103 056 (BARATTO et al.)	1	B 62 D
The present search report has been drawn up for all claims			
Place of search	Date of completion of search	Examiner	
The Hague	31 March 91	ROBERTS P.J.	
CATEGORY OF CITED DOCUMENTS			
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